

PARAMETRI DI LAVORO | WORKING PARAMETERS

ARBEITSPARAMETER | PARAMÈTRES DE TRAVAIL | PARÁMETROS DE TRABAJO

| Prodotto Product Produkt Produit Producto | Rotazione Rotation Speed Drehzal Rotation Rotación rpm min max | | SI UNITS | | | | IMPERIAL UNITS | | | | Materiale Material Material Matière Material |
|---|--|------|---|------|--|------|---|-------|--|-------|--|
| | | | Avanzamento Feed Rate Vorschub Vitesse d'avance Velocidad de Avance | | Incremento Stock Remocval Material Abtrag Enlèvement de Matière Remocian de material | | Avanzamento Feed Rate Vorschub Vitesse d'avance Velocidad de Avance | | Incremento Stock Remocval Material Abtrag Enlèvement de Matière Remocian de material | | |
| | | | mm/min | | mm | | inch/min | | inch | | |
| | | | min | max | min | max | min | max | min | max | |
| GROOVING | | | | | | | | | | | |
| Ø128 R5 DISC | | | | | | | | | | | |
| P1 SC04105 | 2000 | 4000 | 150 | 800 | 0 | 0.5 | 5.91 | 31.5 | 0 | 0.02 | ● ● ● ● |
| P2 SC04107 | 2000 | 4000 | 150 | 800 | 0.3 | 0.4 | 5.91 | 31.5 | 0.012 | 0.016 | ● ● ● ● |
| P3 SC04109 | 2000 | 4000 | 150 | 800 | 0.05 | 0.1 | 5.91 | 31.5 | 0.002 | 0.004 | ● ● ● ● |
| Ø12 R6 | | | | | | | | | | | |
| P1 SC04001 | 3000 | 6000 | 100 | 800 | 0.3 | 0.5 | 3.94 | 31.5 | 0.012 | 0.02 | ● ● ● ● |
| P2 SC04002 | 3000 | 6000 | 100 | 800 | 0.3 | 0.4 | 3.94 | 31.5 | 0.012 | 0.016 | ● ● ● ● |
| P3 SC04003 | 3000 | 6000 | 100 | 800 | 0.15 | 0.2 | 3.94 | 31.5 | 0.006 | 0.008 | ● ● ● ● |
| Ø15 R10 | | | | | | | | | | | |
| P1 SC04014** | 3000 | 6000 | 200 | 800 | 1 | 1.5 | 7.87 | 31.5 | 0.039 | 0.059 | ● ● ● ● |
| P2 SC04015 | 3000 | 6000 | 200 | 800 | 0.2 | 0.3 | 7.87 | 31.5 | 0.008 | 0.012 | ● ● ● ● |
| P3 SC04016 | 3000 | 6000 | 200 | 800 | 0.1 | 0.2 | 7.87 | 31.5 | 0.004 | 0.008 | ● ● ● ● |
| P4 SC04017 | 2000 | 4000 | 200 | 800 | 0.05 | 0.1 | 7.87 | 31.5 | 0.002 | 0.004 | ● ● ● ● |
| P5 SC04018 | 2000 | 4000 | 200 | 800 | 0 | 0.05 | 7.87 | 31.5 | 0 | 0.002 | ● ● ● ● |
| P6 SC04019 | 2000 | 4000 | 200 | 800 | 0 | 0.05 | 7.87 | 31.5 | 0 | 0.002 | ● ● ● ● |
| ENGRAVING | | | | | | | | | | | |
| DOUBLE EDGE | | | | | | | | | | | |
| SW01005 3X30 | 2400 | 5000 | 100 | 150 | 2 | 8 | 3.94 | 5.91 | 0.079 | 0.315 | ● ● ● ● |
| SW01006 5X30 | 2400 | 5000 | 100 | 150 | 2 | 8 | 3.94 | 5.91 | 0.079 | 0.315 | ● ● ● ● |
| SW01007 8X30 | 2400 | 5000 | 100 | 150 | 2 | 8 | 3.94 | 5.91 | 0.079 | 0.315 | ● ● ● ● |
| SIGNLE EDGE Ø10 | | | | | | | | | | | |
| SW01001 30° | 2400 | 6000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| SW01009 30° S1 | 2400 | 6000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| SW01010 30° S3 | 2400 | 6000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| SW01002 60° | 2400 | 5000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| SW01003 90° | 2400 | 5000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| SW01004 FLAT | 2400 | 5000 | 100 | 400 | 0.5 | 2 | 3.94 | 15.75 | 0.02 | 0.079 | ● ● ● ● |
| BLOCK TOOLS | | | | | | | | | | | |
| P1 ELETTROLITICA | 3000 | 6000 | 500 | 1500 | 0.3 | 0.5 | 19.69 | 59.06 | 0.012 | 0.02 | ● ● ● ● |
| P2 ELETTROLITICA | 3000 | 6000 | 500 | 1500 | 0.3 | 0.4 | 19.69 | 59.06 | 0.012 | 0.016 | ● ● ● ● |
| P1 SINTERIZZATA | 3000 | 6000 | 500 | 1500 | 0.3 | 0.5 | 19.69 | 59.06 | 0.012 | 0.02 | ● ● ● ● |
| P2 SINTERIZZATA | 3000 | 6000 | 500 | 1500 | 0.3 | 0.4 | 19.69 | 59.06 | 0.012 | 0.016 | ● ● ● ● |
| P3 BIPOWER | 3000 | 6000 | 500 | 1000 | 0.15 | 0.2 | 19.69 | 39.37 | 0.006 | 0.008 | ● ● ● ● |
| P4 LONGLIFE | 2000 | 4000 | 500 | 1000 | 0.05 | 0.1 | 19.69 | 39.37 | 0.002 | 0.004 | ● ● ● ● |
| P5 LONGLIFE | 2000 | 4000 | 500 | 1000 | 0 | 0.05 | 19.69 | 39.37 | 0 | 0.002 | ● ● ● ● |
| P6 LONGLIFE | 2000 | 4000 | 500 | 1000 | 0 | 0.05 | 19.69 | 39.37 | 0 | 0.002 | ● ● ● ● |
| ANTICANTE #46 | 2000 | 5000 | 500 | 1000 | 2 | 6 | 19.69 | 39.37 | 0.079 | 0.236 | ● ● ● ● |
| ANTICANTE #80 | 2000 | 5000 | 500 | 1000 | 2 | 6 | 19.69 | 39.37 | 0.079 | 0.236 | ● ● ● ● |
| ANTICANTE #120 | 2000 | 5000 | 500 | 1000 | 2 | 6 | 19.69 | 39.37 | 0.079 | 0.236 | ● ● ● ● |

**Continuare fino a raggiungere la profondità desiderata - Continue until reaching the desired depth - Fahren Sie fort, bis Sie die gewünschte Tiefe erreicht haben - Continuar hasta alcanzar la profundidad deseada - Continuez jusqu'à atteindre la profondeur souhaitée

IT Si consiglia di iniziare con avanzamento ridotto - i parametri dipendono dal materiale EN Starting with reduced feed rates is recommended - Parameters depend on the material DE Es wird empfohlen, mit reduzierten Vorschubgeschwindigkeiten zu beginnen - Die Parameter hängen vom Material ab FR Il est recommandé de commencer avec des taux d'alimentation réduits - Les paramètres dépendent du matériau ES Se recomienda comenzar con velocidades de alimentación reducidas - Los parámetros dependen del material.