

PARAMETRI DI LAVORO | WORKING PARAMETERS

ARBEITSPARAMETER | PARAMÈTRES DE TRAVAIL | PARÁMETROS DE TRABAJO

| Prodotto Product Produkt Produit Producto | Rotazione Rotation Speed Drehzahl Rotation Rotación | SI UNITS | | | | | | IMPERIAL UNITS | | | | Materiale Material Material Matière Material | | |
|---|---|---|-------|--|------|---|--------|--|-------|----|----|--|----|----|
| | | Avanzamento Feed Rate Vorschub | | Incremento Stock Removal Material Abtrag | | Avanzamento Feed Rate Vorschub | | Incremento Stock Removal Material Abtrag | | GR | CR | | OZ | MR |
| | | Vitesse d'avance Velocidad de Avance | | Enlèvement de Matière Remoción de material | | Vitesse d'avance Velocidad de Avance | | Enlèvement de Matière Remoción de material | | | | | | |
| | | mm/min | mm | mm | mm | inch/min | inch | inch | inch | | | | | |
| min | max | min | max | min | max | min | max | min | max | | | | | |
| LINE 10 | | | | | | | | | | | | | | |
| P1 SETTORI | 4000 6000 | 400 | 1200 | 0.3 | 0.5 | 15.75 | 47.24 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ZENITH | 4000 6000 | 400 | 1200 | 0.3 | 0.4 | 15.75 | 47.24 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 BIPOWER | 3000 5000 | 400 | 1200 | 0.15 | 0.2 | 15.75 | 47.24 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P4 LONGLIFE | 2000 4000 | 400 | 800 | 0.05 | 0.1 | 15.75 | 31.5 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |
| P5 LONGLIFE | 2000 4000 | 400 | 800 | 0 | 0.05 | 15.75 | 31.5 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P6 LONGLIFE | 2000 4000 | 400 | 800 | 0 | 0.05 | 15.75 | 31.5 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| LINE 20 | | | | | | | | | | | | | | |
| P1 ZENITH | 4000 6000 | 400 | 1200 | 0.3 | 0.5 | 15.75 | 47.24 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ZENITH | 4000 6000 | 400 | 1200 | 0.3 | 0.4 | 15.75 | 47.24 | 0.012 | 0.16 | ○ | ○ | ○ | ○ | |
| P3 BIPOWER | 3000 5000 | 400 | 1200 | 0.15 | 0.2 | 15.75 | 47.24 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P1 EHS | 3000 6000 | 800 | 2500 | 0.3 | 0.5 | 31.5 | 98.43 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 EHS | 3000 6000 | 800 | 2500 | 0.3 | 0.4 | 31.5 | 98.43 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 EHS | 3000 6000 | 800 | 2000 | 0.15 | 0.2 | 31.5 | 78.74 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P4 LONGLIFE | 2000 4000 | 500 | 1500 | 0.05 | 0.1 | 19.69 | 59.06 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |
| P5 LONGLIFE | 2000 4000 | 500 | 1400 | 0 | 0.05 | 19.69 | 55.12 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P6 LONGLIFE | 2000 4000 | 500 | 1400 | 0 | 0.05 | 19.69 | 55.12 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P5F PERFECTOR* | 2000 3000 | 400 | 1000 | 0.05 | 0.1 | 15.75 | 39.37 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |
| LINE 40 | | | | | | | | | | | | | | |
| P0 SETTORI | 4000 6000 | 800 | 1500 | 0.5 | 1.0 | 31.5 | 59.06 | 0.02 | 0.039 | ○ | ○ | ○ | ○ | |
| P1 ZENITH P1 | 4000 6000 | 800 | 2500 | 0.3 | 0.5 | 31.5 | 98.43 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ZENITH P2 | 4000 6000 | 800 | 2500 | 0.3 | 0.4 | 31.5 | 98.43 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P1 ELETTROLITICA | 4000 6000 | 800 | 2500 | 0.3 | 0.5 | 31.5 | 98.43 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ELETTROLITICA | 4000 6000 | 800 | 2500 | 0.3 | 0.4 | 31.5 | 98.43 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 BIPOWER | 3000 5000 | 800 | 2000 | 0.15 | 0.2 | 31.5 | 78.74 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P1 EHS | 3000 6000 | 1500 | 6000 | 0.3 | 0.5 | 59.06 | 236.22 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 EHS | 3000 6000 | 1500 | 6000 | 0.3 | 0.4 | 59.06 | 236.22 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 EHS | 3000 6000 | 1500 | 6000 | 0.15 | 0.2 | 59.06 | 236.22 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P4 LONGLIFE | 2000 4000 | 500 | 2000 | 0.05 | 0.1 | 19.69 | 78.74 | 0.002 | 0.04 | ○ | ○ | ○ | ○ | |
| P5 LONGLIFE | 2000 4000 | 500 | 2000 | 0 | 0.05 | 19.69 | 78.74 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P6 LONGLIFE | 2000 4000 | 500 | 2000 | 0 | 0.05 | 19.69 | 78.74 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P5F PERFECTOR* | 2000 3000 | 600 | 1500 | 0.05 | 0.1 | 23.62 | 59.06 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |
| LINE 60 | | | | | | | | | | | | | | |
| 00 FRANGISTONE | 4000 6000 | 1000 | 4000 | 0.5 | 0.7 | 39.37 | 157.48 | 0.02 | 0.028 | ○ | ○ | ○ | ○ | |
| P0 RAZORSTONE | 4000 6000 | 2000 | 7000 | 0.5 | 0.7 | 78.74 | 275.59 | 0.02 | 0.028 | ○ | ○ | ○ | ○ | |
| P1 ZENITH P1 | 4000 6000 | 800 | 2500 | 0.3 | 0.5 | 31.5 | 98.43 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ZENITH P2 | 4000 6000 | 800 | 2500 | 0.3 | 0.4 | 31.5 | 98.43 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P1 ELETTROLITICA | 4000 6000 | 800 | 2500 | 0.3 | 0.5 | 31.5 | 98.43 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 ELETTROLITICA | 4000 6000 | 800 | 2500 | 0.3 | 0.4 | 31.5 | 98.43 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 BIPOWER | 3000 5000 | 800 | 2000 | 0.15 | 0.2 | 31.5 | 78.74 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P1 EHS | 3000 6000 | 1500 | 10000 | 0.3 | 0.5 | 59.06 | 393.7 | 0.012 | 0.02 | ○ | ○ | ○ | ○ | |
| P2 EHS | 3000 6000 | 1500 | 10000 | 0.3 | 0.4 | 59.06 | 393.7 | 0.012 | 0.016 | ○ | ○ | ○ | ○ | |
| P3 EHS | 3000 6000 | 1500 | 10000 | 0.15 | 0.2 | 59.06 | 393.7 | 0.006 | 0.008 | ○ | ○ | ○ | ○ | |
| P4 LONGLIFE | 2000 3000 | 500 | 2500 | 0.05 | 0.1 | 31.5 | 98.43 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |
| P5 LONGLIFE | 2000 3000 | 500 | 2500 | 0 | 0.05 | 31.5 | 98.43 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P6 LONGLIFE | 2000 3000 | 500 | 2500 | 0 | 0.05 | 31.5 | 98.43 | 0 | 0.002 | ○ | ○ | ○ | ○ | |
| P5F PERFECTOR* | 2000 3000 | 800 | 2000 | 0.05 | 0.1 | 31.5 | 78.74 | 0.002 | 0.004 | ○ | ○ | ○ | ○ | |

*Oscillation/Schwingung

X: 0.5 mm Z: 0.5 mm

X: 0.02 inch, Z: 0.02 inch

IT Si consiglia di iniziare con avanzamento ridotto - i parametri dipendono dalle proprietà del materiale EN Starting with reduced feed rates is recommended - Parameters depend on the material properties DE Es wird empfohlen, mit reduzierten Vorschubgeschwindigkeiten zu beginnen - Die Parameter hängen von den Materialeigenschaften ab FR Il est recommandé de commencer avec des taux d'alimentation réduits - Les paramètres dépendent des propriétés du matériau ES Se recomienda comenzar con velocidades de alimentación reducidas - Los parámetros dependen de las propiedades del material.

○ Granito/Granite/Granit/Granite/Granito

○ Ceramica/Ceramic/Keramik/Céramique/Cerámica

○ Quartzo/Quartz/Quarz/Quartz/Quarzo

○ Marmo/Marble/Marmor/Marbre/Marmor